3d Printer Knowledge Assessment/Competence

I demonstrated how to do the following using the 3d software using the maintenance command:

1. Turn on the computer and 3d printer
2. Load filament into the machine
3. Extrude filament
4. Print a job
5. Withdraw filament

I defined the reason for the commands:

1. Initialize
2. Auto level
3. Nozzle height detect
4. Table preheat 15 mins.
5. Print preview

T or F: I should NOT turn off the 3d machine when it is loaded with filament.  
Why or why not?

If I were to turn on a 3d printer and computer I would complete the following steps in order (1-10 from above)

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| Step # | Step item |
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